

---

# **QuickScan® QS2500 Handheld Bar Code Scanner**



---

## **Product Reference Guide**



**PSC Inc**

959 Terry Street

Eugene, Oregon 97402

Telephone: (541) 683-5700

Fax: (541) 345-7140

An Unpublished Work - All rights reserved. No part of the contents of this documentation or the procedures described therein may be reproduced or transmitted in any form or by any means without prior written permission of PSC Inc. or its wholly owned subsidiaries ("PSC"). Owners of PSC products are hereby granted a non-exclusive, revocable license to reproduce and transmit this documentation for the purchaser's own internal business purposes. Purchaser shall not remove or alter any proprietary notices, including copyright notices, contained in this documentation and shall ensure that all notices appear on any reproductions of the documentation.

Should future revisions of this manual be published, you can acquire printed versions by contacting your PSC representative. Electronic versions may either be downloadable from the PSC website ([www.psc.com](http://www.psc.com)) or provided on appropriate media. If you visit our website and would like to make comments or suggestions about this or other PSC publications, please let us know via the "Contact PSC" page.

**Disclaimer**

PSC has taken reasonable measures to provide information in this manual that is complete and accurate, however, PSC reserves the right to change any specification at any time without prior notice.

PSC is a registered trademark of PSC Inc. The PSC logo is a trademark of PSC. All other trademarks and trade names referred to herein are property of their respective owners.

**Patents****Patents**

This product may be covered by one or more of the following patents: 6,293,467 • 6,612,495 • 6,705,527 • Other Patents Pending

Installation .....	1
Keyboard Wedge .....	1
Wand Emulation .....	1
RS-232 .....	1
USB .....	2
IBM .....	2
Programming the QS2500 .....	3
Resetting the QS2500 .....	4
Interfaces .....	4
Keyboard Wedge .....	4
Wand Emulation .....	8
RS-232 .....	10
RS-232 Advanced Features .....	11
RS-232 Advanced Features — continued .....	12
.....	12
IBM Interface (46XX/USB) .....	13
IBM Options .....	14
IBM 46xx Code 39 Conversion .....	14
IBM-USB Device Type .....	14
IBM Maximum Host-Transmitted Message Length .....	14
IBM Host Commands .....	15
Scanning .....	16
Scanning Mode .....	16
Standby Duration .....	16
Same Bar Code Delay Time .....	16
Double Confirm .....	17
Multifield Scan .....	17
Beep/Tone/LED Settings .....	20
Label Editing (includes Prefix/Suffix) .....	22
Symbology Settings .....	27
UPC-A .....	27
UPC-E .....	29
EAN-13 .....	31
EAN-8 .....	33
Code 39 .....	35
Interleaved 2 of 5 .....	37
Industrial 2 of 5 .....	39
Matrix 2 of 5 .....	40
Codabar .....	42
Code 128 .....	44
Code 93 .....	46
Code 11 .....	48
MSI/Plessey .....	49
UK/Plessey .....	51
Telepen .....	53
Standard 2 of 5 .....	54
Code 16K .....	56

PDF417 .....	57
Italian PharmaCode .....	58
RSS Expanded .....	59
RSS Limited .....	60
RSS-14 .....	61
Appendix - Default Settings .....	62
Appendix B - Bar Code Samples .....	63
Appendix C - ASCII Codes .....	66
Appendix D - Parameter Setting List .....	69
Appendix E - Alphanumeric Characters .....	70

# Installation

Complete the following steps for the appropriate interface.

## Keyboard Wedge

1. Turn off the terminal or computer.
2. Disconnect the keyboard cable from the back of the terminal or computer.
3. Connect the QS2500 to the terminal or computer using the appropriate interface cable.
4. Turn the terminal or computer back on.

## Wand Emulation

1. Turn off the terminal or computer.
2. Connect the appropriate interface cable to the terminal or computer.
3. Turn the terminal or computer on.

## RS-232

1. Turn off the terminal or computer.
2. Connect the interface cable and the external power supply (DC adapter) shipped with your QS2500. If a power-off-terminal (POT) cable is shipped, no external power supply is required.
3. Secure the connector to the serial port on the back of the computer or terminal by tightening the two screws.
4. If required, plug the power supply into the power source.
5. Turn the terminal or computer on.

## USB

1. Plug the USB cable into the terminal or computer.



### NOTE

If the QS2500 does not operate, turn off the terminal or computer immediately and check all connections. If necessary, go through the above steps again.

## IBM

1. Turn off the terminal or computer.
2. Connect the appropriate interface cable to the terminal or computer.
3. Turn the terminal or computer on.

# Programming the QS2500

To program the QS2500, you must scan a series of programming bar codes in the correct order. The inside back cover of this manual contains a table of alphanumeric bar codes needed to program the various options.

To program each option:

1. Scan the Start Program bar code above the list of options (see the table below).
2. Enter the option mode by scanning the Option bar code.
3. Find the alphanumeric entry for the option setting you want, and scan the alphanumeric characters located in Appendix E.



## NOTES

**Auto-detect** - the scanner can automatically detect the interface hardware for all interfaces except Wand Emulation.

**IBM interfaces** - must be selected individually depending on the port used. Refer to [IBM Interface \(46XX/USB\)](#) on page 13.

4. Scan the Store Settings bar code in Appendix E.
5. Scan the Exit bar code.



## NOTES

A software utility, **Configurator Express**, is also available for programming and configuring the QS2500. Refer to the Readme file on the QS2500 product CD for additional information.



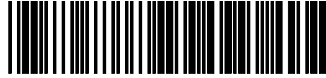
## CAUTION

Disabling the Code 39 symbology will disable the scanner's capability to read the bar code labels in this manual.

## Resetting the QS2500

To return all QS2500 option settings to the factory defaults, scan the following two bar codes, in the order shown:

**Start Program**



**Default Value Initialization**



## Interfaces

The QS2500 supports Keyboard Wedge, RS-232, Wand Emulation, IBM and USB interfaces. The correct interface cable is included for the scanner interface type you ordered.

### Keyboard Wedge

As a keyboard interface, the QS2500 supports most popular PCs and IBM terminals. The installation of the wedge is a fairly simple process that doesn't require any changes of software or hardware.

**Keyboard Type:** Select the keyboard type connector for your host computer.




**Keyboard Layout:** The Keyboard Layout option supports many languages. For details about keyboard languages, please refer to your operating system manual.

**Keyboard Speed:** You can change the output speed of the QS2500 to match that of the host computer. Generally, set **00** or **01** for high speed. If output characters of bar codes get lost, you may need to set a slower speed.





Start Program

Option Bar Code	Option	Alphanumeric Entry
 Keyboard Type	IBM AT, PS/2	00*
	Reserved	01 - 06
 Keyboard Layout	USA	00*
	Belgium	01
	Danish	02
	France	03
	Germany	04
	Italian	05
	Portuguese	06
	Spanish	07
	Swedish	08
	Switzerland	09
	UK	10
	Latin American	11
 Keyboard Speed	0–8 (0 = high clock rate; 8 = low clock rate)	00–08 01*



Exit

**Function Key:** When this option is enabled, the QS2500 outputs bar code ASCII values from 01<sub>hex</sub> to 1F<sub>hex</sub> as function-key presses in your application. See the table of ASCII codes In Appendix C on page 66.

**Numeric Key:** If your application accepts only keypad numeric code, use setting **01** to make the QS2500 output code as numeric-keypad presses when it reads digits. If you use setting **02**, the scanner will send the three digit ACSCII number for all data using the Alt and numeric keypad key-codes. Setting **02** prevents the caps Lock from affecting scanner data.

**Caps Lock:** By selecting Caps Lock or No Caps Lock, the QS2500 can get Caps Lock status.







**Power-On Simulation:** All PCs check the keyboard status during the power-on selftest. It is recommended that you enable this function if you are working without a keyboard installation. It simulates keyboard timing and passes the keyboard status to the PC during power-on.

**Intercharacter Delay:** This delay is inserted after each data character transmitted. If the transmission speed is too high, the system may not be able to receive all characters. You may need to adjust the delay to make the system work properly.

**Block Transmission Delay:** This is a delay timer between bar code data outputs. The feature is used to transfer continually with shorter bar code data or multifield scanning.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Function Key	Disable	00*
	Enable	01
 Numeric Key	Alphabetic key	00*
	Numeric keypad only	01
	Alt+Keypad	02
 Caps Lock	Caps lock	00
	No caps lock	01*
 Power-On Simulation	Disable	00*
	Enable	01
 Intercharacter Delay	0–99 (msec.)	00–99 02*
 Block Transmission Delay	0–99 (10 msec.)	00–99 10*



Exit

# Wand Emulation





Support for wand emulation is available only with the keyboard wedge interface. Use the bar codes below to enable and configure wand emulation.







Start Program

Option Bar Code	Option	Alphanumeric Entry
 Interface selection	Keyboard Wedge	00*
	Wand Emulation	02
 Bar/Space Polarity	Bar high/Space low	00*
	Bar low/Space high	01
 Idle Polarity	Idle low	00*
	Idle high	01
 Output Speed (pixels per second)	660	00
	1250	01
	2500	02
	5000	03*
	10000	04
	20000	05

Option Bar Code	Option	Alphanumeric Entry
 <b>Margin Delay (pixels)</b>	15 (Default) 00–99 (x 10 pixels)	15* 00–99
 <b>Transmit Delay (Milliseconds)</b>	30 (default) 00–99 (x 10 msec.)	30* 00–99



Exit

Option Bar Code	Option	Alphanumeric Entry
 Baud Rate	300 Baud	00
	600 Baud	01
	1200 Baud	02
	2400 Baud	03
	4800 Baud	04
	9600 Baud	05*
	19200 Baud	06
	38400 Baud	07
 Parity	None	00*
	Odd	01
	Even	02
 Data Bit	8 bits	00*
	7 bits	01
 Stop Bit	1 bit	00*
	2 bits	01



Exit

CTS = Clear To Send (Hardware Signal)  
RTS = Request To Send (Hardware Signal)  
Xon = Transmit On (ASCII Code 11<sub>hex</sub>)  
Xoff = Transmit Off (ASCII Code 13<sub>hex</sub>)  
ACK = Acknowledge (ASCII Code 06<sub>hex</sub>)  
NAK = Not Acknowledge (ASCII Code 15<sub>hex</sub>)

## RS-232 Advanced Features

### Flow Control

**None:** The communication uses only TxD and RxD signals, without regard for any hardware or software handshaking protocol.

**RTS/CTS:** If the QS2500 wants to send the bar code data to the host computer, it will issue the RTS signal first, wait for the CTS signal from the host computer, and then perform the normal data communication. If there is no replied CTS signal from the host computer after the timeout (response delay) duration, the QS2500 will issue five warning beeps.

**Xon/Xoff:** When the host computer is unable to accept data, it sends an Xoff code to inform the QS2500 to suspend data transmission and an Xon to continue.

**ACK/NAK:** When the ACK/NAK protocol is used, the QS2500 waits for an ACK (acknowledge) or NAK (not acknowledge) from the host computer after data transmission. It then resends the data in response to a NAK.

**PSC Aux. Port:** This configures the QS2500 flow control to connect to the Auxiliary (AUX) port of some PSC omni-directional scanners. The QS2500 will assert RTS high to signal the scanner that data will be sent immediately after RTS is asserted. When connecting to a PSC scanner aux. port, additional programming is required to enable transmission of code IDs for all symbologies to be scanned.

**Mode B:** This configures the RS-233 flow control to communicate to some Wincor (SNI) terminals.

### Intercharacter Delay

This is the delay time between outputs of data character. It is the same as the intercharacter delay of the keyboard wedge.


### Block Transmission Delay





This is the delay time between outputs of bar code data. It is the same as the block transmission delay of the keyboard wedge.


# RS-232 Advanced Features — continued

## Response Delay

This delay is used for serial communication. It is the amount of time the QS2500 waits for handshaking acknowledgment from the host computer.

 **Start Program**

Option Bar Code	Option	Alphanumeric Entry
 <b>Flow Control</b>	None	00*
	RTS/CTS	01
	Xon/Xoff	02
	ACK/NAK	03
	PSC Aux. Port <sup>a</sup>	04
	Mode B	05
 <b>Intercharacter Delay</b>	0–99 (msec.)	00–99 00*
 <b>Block Transmission Delay</b>	0–99 (10 msec.)	00–99 00*
 <b>Response Delay</b>	0–99 (100 msec.)	00–99 20*

 **Exit**

a. Reading PDF417 through the Aux. Port is host dependent.



# IBM Interface (46XX/USB)

The next few pages contain the programming labels for configuring the IBM interface to match your interface configuration and symbology specific requirements.



Start Program

Option Bar Code	Option	Alphanumeric Entry
	IBM 46xx port 17	00
	IBM 46xx port 5B	01
	IBM 46xx port 9B	02

Exit



These bar codes to select the IBM USB interface.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Select IBM Interface	IBM USB	03

Exit



# IBM Options

## IBM 46xx Code 39 Conversion

This feature enables/disables the scanner's ability to set the symbology identifier for the specified symbology to Code 39 before sending the label data to an IBM host. This applies to: Code 128, Code 93 and Codabar for IBM Port 5B; Code 93 and Codabar for IBM Port 9B.



This feature is for IBM port 5B and IBM port 9B.

## IBM-USB Device Type

The IBM-USB protocol allows for the scanner to be identified as one of two different types of barcode scanners. Depending on what other scanners you may already have connected to a IBM-USB POS, you may need to change this setting to enable all scanners to communicate. Options are:

- Table Top Scanner
- Handheld Scanner



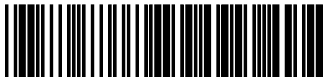
This feature applies only to the IBM USB interface.

## IBM Maximum Host-Transmitted Message Length

Specifies the maximum number of data characters allowed in messages transmitted to an IBM host.



If this configuration item is set to zero, there is no general length limit imposed on data being transmitted to the host.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 IBM 46xx Code 39 Conversion	Disable	00*
	Enable	01
 IBM USB Device Type	Table-top	00
	Handheld	01*
 Max. Host Transmit Message Length	0x00–0xF6	00*



Exit

## IBM Host Commands

Specifies whether the scanner will process or ignore IBM host commands.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Host Commands	Process Host Commands	00*
	Ignore Host Commands	01

Exit



# Scanning

## Scanning Mode

**Good-read off:** The trigger button must be pressed to activate scanning. The light source of the QS2500 stops scanning when there is a successful read or no code is decoded after the standby duration has elapsed.

**Momentary:** The trigger button acts as a switch. Pressing the button activates scanning and releasing the button stops scanning.

**Alternate:** The trigger button acts as a toggle switch. Pressing the button activates or stops scanning.

**Timeout off:** The trigger button must be pressed to activate scanning, and the QS2500 stops scanning when no code is decoded after the standby duration has elapsed.

**Continue:** The QS2500 always keeps reading, and it does not matter whether the trigger button is pressed or the standby duration has elapsed. Select this mode for use in Stand Mode.

**Test only:** The QS2500 always keeps a constant reading, and same-label reading is allowed without double confirmation. The feature can test the performance of the QS2500 for reading speed and sensitivity.

## Standby Duration

A timeout duration of 1 to 99 seconds can be set. It is effective only when the CCD scanning mode is operated in timeout-off mode and good-read off mode.

## Same Bar Code Delay Time

If the bar code has been scanned twice, then only the first bar code will be accepted.

# Double Confirm





If this option is enabled, the QS2500 will require a several successful decodings to confirm the bar code data. Larger settings will make misreads less likely. If a double confirm is set, the multifield scan function will be disabled.


# Multifield Scan

The QS2500 can be read many sets of bar code data on the same scanning line at the same time, even if they are different kinds of bar code symbol-ogy.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Scanning Mode	Good-read off	00
	Momentary	01*
	Alternate	02
	Timeout off	03
	Continue/Scan Mode	04
	Test only	05
 Standby Duration	0–99 (sec.)	01–99 10*
 Same Bar Code Delay Time	0–99 (10 msec.)	01–99 50*
 Double Confirm	0–99 (0 = no double confirm)	00–09 00*

Option Bar Code	Option	Alphanumeric Entry
 <b>Multifield Scan</b>	Disable	00*
	Enable	01



**Exit**

**Global Minimum/Maximum Code Length:** Global minimum and maximum length can be set to qualify data entry. The length is defined as the actual bar code data length to be sent. Labels with length exceeding these limits will be rejected. Make sure that the minimum-length setting is no greater than the maximum-length setting; otherwise, the labels of the symbology will not be readable. In particular, you can set the same value for both minimum and maximum lengths to force decoding of only fixed-length bar codes. This setting has no effect on certain symbologies of fixed length.





**NOTE**

Set the minimum/maximum length if you have a special demand for individual bar codes. Include the checksum digits if you want to set global minimum/maximum code length.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Global Minimum Code Length</b>	0–63	00–63 04*
 <b>Global Maximum Code Length</b>	0–63	00–63 63*



Exit



**Inverted Image Scan:** With this option enabled, the QS2500 will scan black/white bar codes with a white/black background.



**CTS Trigger:** This operation enables an external device to control scanning by applying an external trigger signal to the CTS input. When active, this signal causes scanning to begin as the QS2500's trigger is depressed.

**Visible Scan Field Indicator:** This function allows a visible indicator to be emitted when the trigger is pulled.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Inverted Image Scan</b>	Disable	00*
	Enable	01
 <b>CTS Trigger</b>	Disable	00*
	Enable	01

Option Bar Code	Option	Alphanumeric Entry
 <b>Visible Scan Field Indicator</b>	<b>Disable</b>	00*
	<b>30 second</b>	01
	<b>60 second</b>	02
	<b>90 second</b>	03
	<b>120 second</b>	04
	<b>150 second</b>	05
	<b>180 second</b>	06
	<b>Continuous</b>	07
		<b>Exit</b>

## Beep/Tone/LED Settings

**Power-On Alert:** After power-on, the QS2500 will generate an alert signal to indicate a successful self-test.

**LED Control:** After each successful bar code reading, the LED above the QS2500 will light up.

**Beep Control:** After each successful bar code reading, the QS2500 will beep.

**Beep Loudness/Beep-Tone Frequency/Beep-Tone Duration:** You can adjust the loudness, tone, and duration of the good-read beep.





Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Power-On Alert</b>	Disable	00
	Enable	01*
 <b>LED Indication</b>	Disable	00
	Enable	01*
 <b>Beep Indication</b>	Disable	00
	Enable	01*
 <b>Beep Loudness</b>	0–07	00–07 03*
 <b>Beep-Tone Frequency</b>	0–99 (100Hz)	00–99 26*
 <b>Beep-Tone Duration</b>	0–99 (10 msec.)	00–99 10*
 <b>Beep/Lamp Option 1:</b> Beep & LED after decode	Disable	00
	Enable	01*
 <b>Beep/Lamp Option 2:</b> Beep & LED after data transmission	Disable	00
	Enable	01
 <b>Beep/Lamp Option 3:</b> Beep & LED after data transmission & CTS active	Disable	00
	Enable	01



Exit

# Label Editing (includes Prefix/Suffix)

**Prefix Characters:** Up to 22 ASCII characters may be sent before data.

Prefix	Data	Suffix
--------	------	--------

**Suffix Characters:** Up to 22 ASCII characters may be sent after data.

**Preamble/Postamble Characters:** These characters are affixed to the data automatically when each bar code is decoded.

**Example:** Add a prefix/suffix or preamble/postamble for all symbologies. In this example, you can send a '\$' symbol as a prefix for all symbologies by completing the following steps:

1. Scan the Start Program and Prefix Characters Setting bar codes below.
2. Use the ASCII code table (see Appendix C - page 66) to find the ASCII value for \$(24<sub>hex</sub>).
3. Scan the bar codes for 2 and 4 on the inside back cover of this manual.
4. Scan the Store Settings bar code on the inside back cover.
5. Scan the Exit bar code.

**Insert G1/G2/G3/G4 Character Setting:** The QS2500 offer four positions and four characters to insert into the symbol data.

**Example:** Bar code: "1 2 3 4 5 6".  
Output: "1 2 A B 3 4 C D 5 6".




1. Scan Start Program and Insert G1 Characters Setting bar code below.
2. Use the ASCII code table (see Appendix C on page 66) to find the ASCII value for A (41) and B (42).
3. Scan the <sub>hex</sub> digit bar codes for 4, 1 and 4, 2 on the inside back cover of this manual.

4. Scan the Store Settings bar code on the inside back cover.
5. Repeat the same procedure for the G2 characters.
6. Scan the Exit bar code.
7. Insert the data group 1–4 position. (page 24.)



**Start Program**

Option Bar Code	Option	Alphanumeric Entry
<b>Prefix</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code
<b>Suffix</b>	None	00
	1–22 characters	00–ff <sub>hex</sub> ASCII code
		<cr>*
<b>Preamble</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code
<b>Postamble</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code
<b>Insert G1 Characters Setting</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code

Option Bar Code	Option	Alphanumeric Entry
 <b>Insert G2 Characters Setting</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code
 <b>Insert G3 Characters Setting</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code
 <b>Insert G4 Characters Setting</b>	None	00*
	1–22 characters	00–ff <sub>hex</sub> ASCII code



**Exit**

**Preamble Transmission:** The preamble will be appended before the code data.

**Postamble Transmission:** The postamble will be appended after the code data.

**Insert Data Group 1–4 Position:** The QS2500 offers four positions to insert characters into the bar code data. The position default value of “00” indicate no character insertion.










**NOTE**

**Make sure insertion positions are not greater than the number of bar code characters; otherwise, the data will not be inserted.**

**Code ID Position:** The code ID can be placed before or after the code data.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Preamble Transmission</b>	Disable	00*
	Enable	01
 <b>Postamble Transmission</b>	Disable	00*
	Enable	01
 <b>Insert Data Group 1 Position</b>	0–63 (0 = no insertion)	00* 00–63
	1–22 characters	00–ff <sub>hex</sub> ASCII code
 <b>Insert Data Group 2 Position</b>	0–63 (0 = no insertion)	00* 00–63
 <b>Insert Data Group 3 Position</b>	0–63 (0 = no insertion)	00* 00–63
 <b>Insert Data Group 4 Position</b>	0–63 (0 = no insertion)	00* 00–63
 <b>Code ID Position</b>	Before code data	00*
	After code data	01



Exit

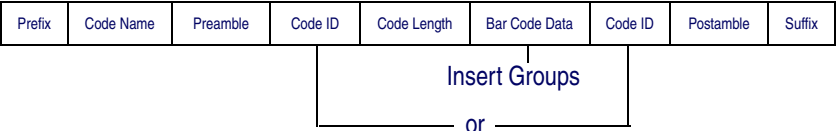
**Code ID Transmission:** Enable this option to transmit the code ID. See page 27.




**Code Length Transmission:** A number of data digits can be transmitted before the code data. The total length of the bar code is the number of characters of bar code data without truncated leading or ending digits.

**Code Name Transmission:** This function is used to show unknown bar code symbologies that include all readable symbologies of the QS2500. The code name will be transmitted before the bar code data to identify the symbology.

**Case Conversion:** You can set the alpha characters to be displayed as either uppercase or lowercase.

Order of transmission precedence:



Option Bar Code	Option	Alphanumeric Entry
 Code ID Transmission	Disable	00*
	Enable	01
 Code Length Transmission	Disable	00*
	Enable	01
 Code Name Transmission	Disable	00*
	Enable	01
 Case Conversion (for bar code alpha data only)	Disable	00*
	Uppercase	01
	Lowercase	02



Exit

# Symbology Settings

## UPC-A

**Read:** Format:

Leading Zero	Data Digits (11 Digits)	Check Digit
--------------	-------------------------	-------------

**Checksum Transmission:** With this option enabled, the QS2500 will transmit the checksum.

**Truncate Leading/Ending:** The leading or ending digits of bar code data characters can be truncated. The QS2500 will beep instead of reading anything when the truncate value is more than the bar code data digits or the truncate leading value overlaps the truncate ending value.

**Code ID Setting:** The code ID represents the bar code type. It is affixed to the beginning or end of the transmitted data if the feature is selected. If you want your application to transmit the code ID, you must set the code ID transmission option to **01** first. See page 26.

**Insertion Group Selection:** The QS2500 offers one or two insertion groups for a symbology. Set one or two digits to indicate which insertion group you desire. See pages 22–24 for information about insertion groups.

**Examples:**      Group 2 → set 02 or 20  
                         Group 1 and 4 → set 14 or 41

**Supplement Digits:** Are the supplemental 2 or 5 characters for WPC code.  
Format:

Leading Zero	Data Digits (11 Digits)	Check Digit	Supplemental Digits (2 or 5)
--------------	-------------------------	-------------	---------------------------------










**Truncate Leading Zero:** The 13th digit (always a zero) can be truncated.

**Examples:**      Bar code: “0462531256712”  
                         Output: “462531256712”

**Expanding to EAN13:** Expands a UPC bar code by adding a leading zero and sending it to the host in EAN13 format.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00
	Enable	01*
 Checksum Verification	Disable	00
	Enable	01*
 Checksum Transmission	Disable	00
	Enable	01*
 Truncate Leading	0–15	00–15 00*
	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <A>*
 Insertion Group Selection	0–44	00–44 00*
	0–44	00–44 00*
 Supplement Digits	None	00*
	2 digits	01
	5 digits	02
	UCC/EAN 128	03
	Auto Detection	04
 Truncate/Expansion	None	00
	Truncate leading Zero	01*
	Expand to EAN13	02



Exit



# UPC-E

**Read:**

Format:

Leading Zero	Data Digits (6 Digits)	Check Digits
--------------	------------------------	--------------

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code Id Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.

**Supplement Digits:** Format:

Leading Zero	Data Digits (6 Digits)	Check Digit	Supplemental Digits (2 or 5)
--------------	------------------------	-------------	---------------------------------

**Truncate/Expansion:**

**Truncate Leading Zero:** The leading zero of a UPC-E label can be truncated.

**Examples:**     Bar code: “01234565”  
                      Output: “1234565”

**Expand to EAN13:** Expands a UPC bar code and sends it to the host in EAN13 format.










**Examples:**     Bar code: “01234565”  
                      Output: “0012345000065”

**Expand to UPC-A:** Expands a UPC bar code and sends it to the host in UPC-A format.

**Examples:**     Bar code: “01234565”  
                      Output: “012345000065”



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00
	Enable	01*
 Checksum Verification	Disable	00
	Enable	01*
 Checksum Transmission	Disable	00
	Enable	01*
 Truncate Leading	0–15	00–15 00*
	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
	0–15	00–15 00*
 Code ID Setting	00–ffH ASCII code	00–ff <sub>hex</sub> <E>*
 Insertion Group Selection	0–44	00–44 00*
 Supplement Digits	None	00*
	2 digits	01
	5 digits	02
	UCC/EAN 128	03
	Auto Detection	04
 Truncate Leading Zero	None	00
	Truncate Leading Zero	01*
	Expand to EAN13	02
	Expand to UPC-A	03



Exit

# EAN-13

**Read:** Format:

Data Digits (12 Digits)	Check Digits
-------------------------	--------------

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.

**Supplement Digits:** Format:



Data Digits (6 Digits)	Check Digits	Supplement Digits 2 or 5
---------------------------	-----------------	-----------------------------








**ISBN/ISSN:** The ISBN (International Standard Book Number) and ISSN (International Standard Serial Number) are two kinds of bar code for books and magazines. The ISBN is ten digits, with a leading “978”, and the ISSN is eight digits, with a leading “977”.

**Examples::**            Bar code: “9789572222720”  
                              Output: “9572222724”  
                              Bar code: “9771019248004”  
                              Output: “10192484”



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00
	Enable	01*
 Checksum Verification	Disable	00
	Enable	01*

Option Bar Code	Option	Alphanumeric Entry
 <b>Checksum Transmission</b>	Disable	00
	Enable	01*
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ffH ASCII code	00–ff <sub>hex</sub> <F>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*
 <b>Supplement Digits</b>	None	00*
	2 digits	01
	5 digits	02
	UCC/EAN 128	03
	Auto Detection	04
 <b>ISBN/ISSN Conversion</b>	Disable	00*
	Enable	01



Exit

# EAN-8

**Read:** Format:

Data Digits (7 Digits)	Check Digits
------------------------	--------------

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.

**Supplement Digits:** Format:

Data Digits (7 Digits)	Check Digits	Supplement Digits (2 or 5)
------------------------	--------------	----------------------------

**Truncate/Expansion:**

**Truncate Leading Zero:** If the first digit is a zero, it will be truncated.


**Examples:**      Bar code: “01234565”  
                      Output: “1234565”









**Expand to EAN13:** Expands a UPC bar code and sends it to the host in EAN13 format.

**Examples:**      Bar code: “01234565”  
                      Output: “0000001234565”



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00
	Enable	01*

Option Bar Code	Option	Alphanumeric Entry
 <b>Checksum Verification</b>	Disable	00
	Enable	01*
 <b>Checksum Transmission</b>	Disable	00
	Enable	01*
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	Two characters 00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <FF>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*
 <b>Supplement Digits</b>	None	00*
	2 digits	01
	5 digits	02
	UCC/EAN 128	03
	Auto Detection	04
 <b>Truncation/Expansion</b>	None	00*
	Truncate Leading Zero	01
	Expand to EAN13	02



Exit

# Code 39

**Read:** Format:

Start “*”	Data Digits (Variable)	Checksum (Optional)	End “*”
-----------	------------------------	---------------------	---------

**Checksum Verification:** The checksum is optional and presented as the sum mod 43 of the numerical value of the data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Each symbology has own maximum and minimum code length, which can be set to qualify data entry. The length is defined as the actual bar code data length to be sent. Labels with lengths below the minimum or above the maximum will be rejected. If the maximum and minimum code lengths for a specific symbology are both set to zero, the global minimum and maximum code length settings are in effect.



**NOTE**

Make sure that the minimum length setting is not greater than the maximum length setting; otherwise, all the labels of the symbology will be unreadable. You can set the same value for both minimum and maximum length to force decoding of only bar codes of a certain length.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.









**Format:** The Full ASCII Code 39, an enhanced set of Code 39, uses a total of 128 characters to represent Full ASCII code. Each Full ASCII Code 39 character is a combination of one of the characters +, %, \$ and / with an uppercase alphabetical character (A to Z).

**Append:** This function allows several symbols to be concatenated and be treated as a single entry. The QS2500 will not transmit the embedded appending code (for Code-39, a space). If the append function is enabled and other symbols are read again with the appended code, then the codes are transmitted without the code ID, preamble, or prefix. When a symbol was decoded without the appended code, the data is transmitted without the code ID and prefix, but the postamble suffix codes are appended. This function is used when the first character of Code 39 data is a space.





**Start/End Transmission:** The start and end characters of Code 39 are asterisks (\*). You can transmit all data digits, including the two asterisks.



**Start Program**

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00
	Enable	01*
 <b>Checksum Verification</b>	Disable	00*
	Enable	01
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Maximum Code Length</b>	Use Global Max.	00*
	1–64	01–64
 <b>Minimum Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <*>



Option Bar Code	Option	Alphanumeric Entry
 <b>Insertion Group Selection</b>	<b>0–44</b>	00–44 00*
 <b>Format</b>	<b>Standard ASCII</b>	00*
	Full ASCII	01
 <b>Append</b>	<b>Disable</b>	00*
	<b>Enable</b>	01
 <b>Start/End Transmission</b>	<b>Disable</b>	00*
	<b>Enable</b>	01



Exit

## Interleaved 2 of 5

**Read:** Format:

Data Digits (Variable)	Checksum (Optional)
------------------------	---------------------

**Checksum Verification:** The checksum is presented as the sum mod 10 of the numerical values of all data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35. (Even values only)










**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00
	Enable	01*
 <b>Checksum Verification</b>	Disable	00
	Enable	01*
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Max.Code Length</b> (even values only)	Use Global Max.	00*
	2–64	02–64
 <b>Min. Code Length</b> (even values only)	Use Global Min.	00*
	2–64	02–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <i>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit

# Industrial 2 of 5

**Read:** Format:

Data Digits (Variable)	Checksum (Optional)
------------------------	---------------------

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.



**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00*
	Enable	01
 Max. Code Length	Use Global Max.	00*
	1–64	01–64
 Min. Code Length	Use Global Min.	00*
	1–64	01–64
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*

Option Bar Code	Option	Alphanumeric Entry
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <i>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit

# Matrix 2 of 5

**Read:** Format:

Data Digits (Variable)	Checksum (Optional)
------------------------	---------------------

**Checksum Verification:** The checksum is presented as the sum mod 10 of the numerical values of all data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.










**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00*
	Enable	01
 <b>Checksum Verification</b>	Disable	00*
	Enable	01
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Max. Code Length</b>	Use Global Max.	00*
	1–64	01–64
 <b>Min. Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <B>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit

# Codabar

**Read:** Format:

Start	Data Digits (Variable)	Checksum (Optional)	End
-------	------------------------	---------------------	-----

**Checksum Verification:** The checksum is presented as the sum mod 16 of the numerical values of all data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.




**Code ID Setting:** Same as UPC-A. See page 27.









**Insertion Group Selection:** Same as UPC-A. See page 27.

**Start/End Type:** Codabar has four pairs of Start/End patterns. Select one pair to match your application.

**Start/End Transmission:** Same as Code 39. See page 36.



Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00*
	Enable	01
 <b>Checksum Verification</b>	Disable	00*
	Enable	01
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01

Option Bar Code	Option	Alphanumeric Entry
 <b>Max. Code Length</b>	Use Global Max.	00*
	1–64	01–64
 <b>Min. Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <%>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*
 <b>Start/End Type</b>	ABCD/ABCD	00*
	abcd/abcd	01
	ABCD/TN*E	02
	abcd/tn*e	03
 <b>Start/End Transmission</b>	Disable	00*
	Enable	01



Exit

# Code 128

**Read:** Format:

Data Digits (Variable)	Checksum (Optional)
------------------------	---------------------

**Checksum Verification:** The checksum is presented as the sum mod 103 of all data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.

**Format:** The Code 128 data string can be translated to UCC/EAN-128 format if it starts with “FNC1”. The first “FNC1” will be translated to “J C1”, and the second “FNC1” to a concatenation code “<GS>(1D<sub>hex</sub>)”.

J C1	Data	<GS>	Data	Checksum
------	------	------	------	----------

**Append:** When the function is enabled, it won't show the data immediately if scanner read the barcode includes FNC2 code. It will show all data until it read a barcode, which doesn't have FNC2 code.

J C2	Data	<GS>	Data	Checksum
------	------	------	------	----------

**Concatenation Code:** This feature is only used for UCC/EAN-128. The Concatenation Code is the separator character, default is <GS> (1D<sub>hex</sub>), inserted between characters when label data is concatenated and treated as a single entry.

For example:

- UCC/EAN-128 Structure:  
<start> <FNC1> <Label data 1> <FNC1> <Label data 2> <CK>  
<stop>






- Append label data with Concatenation Code <GS> (1Dhex):<]C1>  
<Label data 1> <GS> <Label data 2><Checksum>



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00
	Enable	01*
 Checksum Verification	Disable	00
	Enable	01*
 Checksum Transmission	Disable	00*
	Enable	01
 Max. Code Length	Use Global Max.	00*
	1–64	01–64
 Min. Code Length	Use Global Min.	00*
	1–64	01–64
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <#>*
 Insertion Group Selection	0–44	00–44 00*
 Format	Standard	00*
	UCC/EAN-128	01

Option Bar Code	Option	Alphanumeric Entry
 <b>Append</b>	Disable	00*
	Enable	01
 <b>UCC/EAN-128ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <#>*
 <b>Concatenation Code</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> 1D <sub>hex</sub> *



Exit

## Code 93

**Read:** Format:

Data Digits (Variable)	Checksum1 (Optional)	Checksum1 (Optional)
------------------------	----------------------	----------------------

**Checksum Verification:** The checksum is presented as the sum mod 47 of the numerical values of all data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.










**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00*
	Enable	01
 <b>Checksum Verification</b>	Disable	00
	Enable (two digits)	01*
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Max. Code Length</b>	Use Global Max.	00*
	1–64	01–64
 <b>Min. Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <&>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit

# Code 11

**Read:** Format:

Data Digits (Variable)	Checksum1 (Optional)	Checksum1 (Optional)
---------------------------	-------------------------	-------------------------

**Checksum Verification:** The checksum is presented as the sum mod 11 of all data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit one-digit or two-digit checksums, depending upon the setting for checksum verification.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.






**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



**Start Program**

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00*
	Enable	01
 <b>Checksum Verification</b>	Disable	00
	One digit	01*
	Two digit	02
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Max. Code Length</b>	Use Global Max.	00*
	1–64	01–64

Option Bar Code	Option	Alphanumeric Entry
 <b>Min. Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <O>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit

# MSI/Plessey

**Read:** Format:

Data Digits (Variable)	Checksum1 (Optional)	Checksum2 (Optional)
------------------------	----------------------	----------------------

**Checksum Verification:** The MSI/Plessey code has one or two optional checksum digits. The checksums are calculated as the sum mod 10 or 11 of the data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit one-digit or two-digit checksums, depending upon the setting for checksum verification.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.







**Truncate Leading/Ending:** Same as UPC-A. See page 27.



**Code ID Setting:** Same as UPC-A. See page 27.

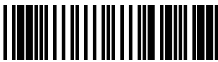
Insertion Group Selection: Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00*
	Enable	01
 <b>Checksum Verification</b>	Disable	00*
	Mod 10	01
	Mod 10/10	02
	Mod 11/10	03
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Max. Code Length</b>	Use Global Max.	00*
	1-64	01-64
 <b>Mini. Code Length</b>	Use Global Min.	00*
	1-64	01-64
 <b>Truncate Leading</b>	0-15	00-15 00*
 <b>Truncate Ending</b>	0-15	00-15 00*

Option Bar Code	Option	Alphanumeric Entry
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <@>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit

# UK/Plessey

**Read:** Format:

Data Digits (Variable)	Checksum1+2 (Optional)
------------------------	------------------------

**Checksum Verification:** The UK/Plessey code has one or two optional checksum digits. The checksums are calculated as the sum mod 10 or 11 of the data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.










**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	Disable	00*
	Enable	01
 <b>Checksum Verification</b>	Disable	00
	Enable	01*
 <b>Checksum Transmission</b>	Disable	00*
	Enable	01
 <b>Max. Code Length</b>	Use Global Max.	00*
	1–64	01–64
 <b>Min. Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <@>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*



Exit



# Telepen

**Read:** Format:

Data Digits	Checksum1 (Optional)
-------------	----------------------

**Checksum Verification:** The checksum is presented as the sum mod 10 or 11 of the data digits.

**Checksum Transmission:** When this option is enabled, the QS2500 will transmit the checksum.

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.







**Insertion Group Selection:** Same as UPC-A. See page 27.

**Format:** Numeric data only. Full ASCII data.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00*
	Enable	01
 Checksum Verification	Disable	00*
	Enable	01
 Checksum Transmission	Disable	00*
	Enable	01
 Max. Code Length	Use Global Max.	00*
	1–64	01–64

Option Bar Code	Option	Alphanumeric Entry
 <b>Min. Code Length</b>	Use Global Min.	00*
	1–64	01–64
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <S>*
 <b>Insertion Group Selection</b>	0–44	00–44 00*
 <b>Format</b>	Numeric only	00*
	Full ASCII only	01



Exit

## Standard 2 of 5

**Read:** Format

Data Digits (Variable)	Checksum1 (Optional)
---------------------------	-------------------------

**Maximum/Minimum Code Length:** Same as Code 39. See page 35.








**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00*
	Enable	01
 Max. Code Length	Use Global Max.	00*
	1–64	01–64
 Min. Code Length	Use Global Min.	00*
	1–64	01–64
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <i>
 Insertion Group Selection	0–44	00–44 00*










Exit

# Code 16K

**Truncate Leading/Ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.

 <b>Start Program</b>		
Option Bar Code	Option	Alphanumeric Entry
 <b>Read</b>	<b>Disable</b>	00*
	<b>Enable</b>	01
 <b>Truncate Leading</b>	0–15	00–15 00*
 <b>Truncate Ending</b>	0–15	00–15 00*
 <b>Code ID Setting</b>	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <>
 <b>Insertion Group Selection</b>	0–44	00–44 00*
 <b>Exit</b>		






**Truncate leading/ending:** Same as UPC-A. See page 27.

**Code ID Setting:** Same as UPC-A. See page 27.

**Insertion Group Selection:** Same as UPC-A. See page 27.



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00
	Enable	01*
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <>
 Insertion Group Selection	0–44	00–44 00*









Exit

# Italian PharmaCode



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00*
	Enable	01
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <p>
 Insertion Group Selection	0–44	00–44 00*
 Leading “A”	Disable	00*
	Enable	01



Exit

# RSS Expanded

<div><div></div><div>Start Program</div></div>		
Option Bar Code	Option	Alphanumeric Entry
<div><div></div><div>Read</div></div>	Disable	00*
	Enable	01
<div><div></div><div>Max. Code Length</div></div>	Use Global Max.	00*
	1-64	01-64
<div><div></div><div>Min. Code Length</div></div>	Use Global Min.	00*
	1-64	01-64
<div><div></div><div>Truncate Leading</div></div>	0-15	00-15 00*
<div><div></div><div>Truncate Ending</div></div>	0-15	00-15 00*
<div><div></div><div>Code ID Setting</div></div>	00-ff <sub>hex</sub> ASCII code	00-ff <sub>hex</sub> <RX>
<div><div></div><div>Insertion Group Selection</div></div>	0-44	00-44 00*
<div><div></div><div>UCC/EAN 128 Emulation</div></div>	Disable	00*
	Enable	01
<div><div></div><div>Exit</div></div>		



Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00*
	Enable	01S
 Max. Code Length	Use Global Max.	00*
	1–64	01–64
 Min. Code Length	Use Global Min.	00*
	1–64	01–64
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <RL>
 Insertion Group Selection	0–44	00–44 00*
 UCC/EAN 128 Emulation	Disable	00*
	Enable	01









Exit





Start Program

Option Bar Code	Option	Alphanumeric Entry
 Read	Disable	00*
	Enable	01
 Truncate Leading	0–15	00–15 00*
 Truncate Ending	0–15	00–15 00*
 Code ID Setting	00–ff <sub>hex</sub> ASCII code	00–ff <sub>hex</sub> <R4>
 Insertion Group Selection	0–44	00–44 00*
 UCC/EAN 128 Emulation	Disable	00*
	Enable	01



Exit

## Appendix - Default Settings

Code Type	Read Enable	Checksum Verification Enable	Checksum Transmission Enable	Code ID
UPC-A	✓	✓	✓	A
UPC-E	✓	✓	✓	E
EAN-13	✓	✓	✓	F
EAN-8	✓	✓	✓	FF
Code 39	✓			*
Interleaved 2 of 5	✓	✓		i
Industrial 2 of 5				i
Matrix 2 of 5				B
Codabar				%
Code 128	✓	✓		#
Code 93	✓	✓		&
Code 11		One digit		O
MSI/Plessey		One digit		@
UK/Plessey		✓		@
Telepen				S
Standard 2 of 5		-		i
Code 16K		-		
PDF417	✓	-		
Italian Pharma-Code				p
RSS Expanded				RX
RSS Limited				RL
RSS-14				R4

## Appendix B - Bar Code Samples

UPC-A



UPC-E



EAN-13



EAN-8



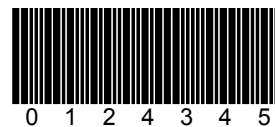
Code 39



Interleaved 2 of 5



Industrial 2 of 5



**Matrix 2 of 5**



**Codabar**



**Code 128**



**Code 93**



**Code 11**



**MSI/Plessey**



**UK/Plessey**



**Standard 2 of 5**



**Code 16K**



**PDF417**



**Italian PharmaCode**



**RSS Expanded**



**RSS Limited**



**RSS-14**



# Appendix C - ASCII Codes

Example: ASCII “CR” = “0D”

L \ H	0	1	0	1
0	Null		NUL	DLE
1	Up	F1	SOH	DC1
2	Down	F2	STX	DC2
3	Left	F3	ETX	DC3
4	Right	F4	EOT	DC4
5	PgUp	F5	ENQ	NAK
6	PgDn	F6	ACK	SYN
7		F7	BEL	ETB
8	Bs	F8	BS	CAN
9	Tab	F9	HT	EM
A		F10	LF	SUB
B	Home	Esc	VT	ESC
C	End	F11	FF	FS
D	Enter	F12	CR	GS
E	Insert	Ctrl+	SO	RS
F	Delete	Alt+	SI	US
	= for keyboard wedge only			

Example: ASCII “A” = “41”

<b>L \ H</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>
<b>0</b>	SP	0	@	P	`	p
<b>1</b>	!	1	A	Q	a	q
<b>2</b>	“	2	B	R	b	r
<b>3</b>	#	3	C	S	c	s
<b>4</b>	\$	4	D	T	d	t
<b>5</b>	%	5	E	U	e	u
<b>6</b>	&	6	F	V	f	v
<b>7</b>	‘	7	G	W	g	w
<b>8</b>	(	8	H	X	h	x
<b>9</b>	)	9	I	Y	i	y
<b>A</b>		:	J	Z	j	z
<b>B</b>	+	;	K	[	k	
<b>C</b>		<	L		l	
<b>D</b>	-	=	M	]	m	
<b>E</b>	.	>	N	^	n	
<b>F</b>	/	?	O	_	o	DEL





# Appendix D - Parameter Setting List



## Start Program



## Standard Parameter Setting List

If you wish to display the current configuration of your QS2500 over the host terminal/computer, scan the Bar Code standard parameter setting list bar code.



## System Parameter Setting List

If you wish to display the product information and revision number for your QS2500 over the host terminal/computer, scan the System parameter setting list bar code.



## String Setting List

If you wish to display the current configuration of your QS2500 over the host terminal/computer, scan the Bar Code standard parameter setting list bar code.



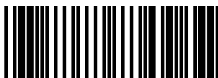
## Unique Parameter List

If you wish to display the unique parameter setting list, scan the Unique parameter list bar code.














## Firmware Version List

If you wish to display the firmware version, scan the Firmware version list.



## Exit

# Appendix E - Alphanumeric Characters

	0		A
	1		B
	2		C
	3		D
	4		E
	5		F
	6		
	7		
	8		Store Settings
	9		Exit

## DECLARATION OF CONFORMITY

PSC hereby declares that the Equipment specified below has been tested and found compliant to the following Directives and Standards:

**Directives:** EMC 89/336/EEC  
Low Voltage 73/23/EEC

**Standards:** CISPR 22-A:1997 - Generic Emissions  
EN 55022-A:1998 - Generic Emissions  
EN 55024:1998 - Generic ITE Immunity  
EN 60825-1:1998 - LED Safety  
IEC 60950:1996 - ITE Safety  
EN 61000-3-2 - Harmonic Current Emissions  
EN 61000-3-3 - Voltage Fluctuation/Flicker

**Equipment Type:** Linear Imager Handheld Barcode Scanner

**Product:** QS25xx



Brad West  
Vice President  
Quality and Process Management  
PSC, Inc.  
959 Terry Street  
Eugene, OR 97402  
U.S.A.



Peter Lomax  
Vice President  
Europe, Middle East & Africa  
PSC Bar Code Ltd.  
Axis 3, Rhodes Way  
Watford  
Hertfordshire WD24 4TR  
UK

## **Asia Pacific**

PSC Hong Kong  
Hong Kong  
Telephone: [852]-2-584-6210  
Fax: [852]-2-521-0291

## **Australia**

PSC Asia Pacific Pty Ltd.  
North Ryde, Australia  
Telephone: [61] 0 (2) 9878 8999  
Fax: [61] 0 (2) 9878 8688

## **France**

PSC S.A.R.L.  
LES ULIS Cedex, France  
Telephone: [33].01.64.86.71.00  
Fax: [33].01.64 46.72.44

## **Germany**

PSC GmbH  
Darmstadt, Germany  
Telephone: 49 (0) 61 51/93 58-0  
Fax: 49 (0) 61 51/93 58 58

## **Italy**

PSC S.p.A.  
Vimercate (MI), Italy  
Telephone: [39] (0) 39/62903.1  
Fax: [39] (0) 39/6859496

## **Japan**

PSC Japan K.K.  
Shinagawa-ku, Tokyo, Japan  
Telephone: 81 (0)3 3491 6761  
Fax: 81 (0)3 3491 6656

## **Latin America**

PSC S.A., INC.  
Miami, Florida, USA  
Telephone: (305) 539-0111  
Fax: (305) 539-0206

## **United Kingdom**

PSC Bar Code Ltd.  
Watford, England  
Telephone: 44 (0) 1923 809500  
Fax: 44 (0) 1923 809 505



***www.psc.com***

## **PSC Inc.**

959 Terry Street  
Eugene, OR  
Telephone: (541) 683-5700  
Fax: (541) 345-7140

